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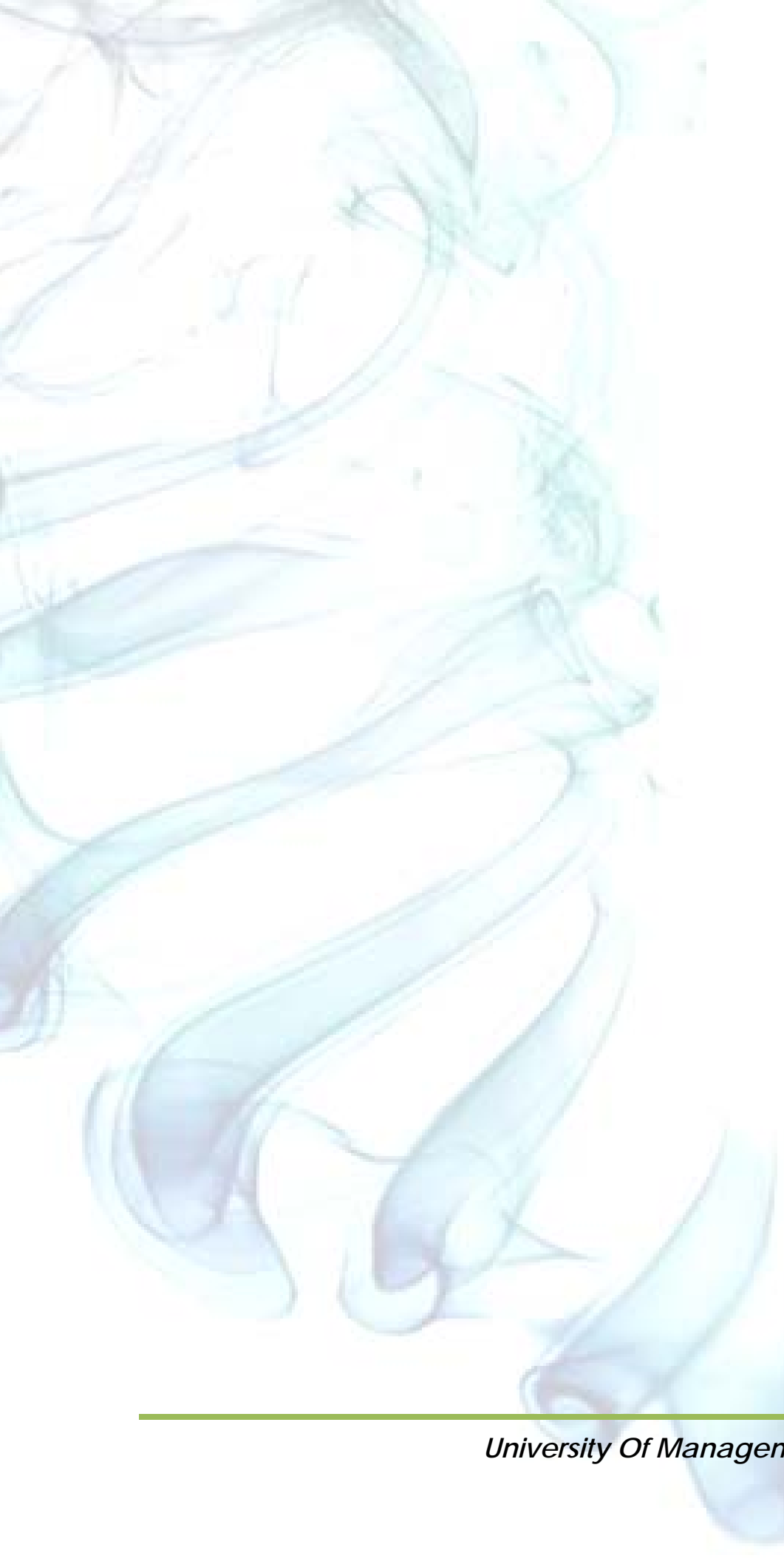
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GAZI FABRICS INTERNATIONAL:

1) Quality Code: 5066

40X40 X122"/ 148X95

RECIPE:

Water	600 lit
Starch	50+10 kg
PVA	40kg
Arcylic	5kg
Wax	3.5kg
Refractive value	11.5%
Viscosity	14sec
Final volume	795lit
Cook's time	30 mins
Total ends	17986
Num of beams	3
Loom size	134"
Machine speed	95m/mins
Num. of batches	04

SIZE ADD ON:

Gross Weight	1253kg
Fare weight	245kg
Wight of size yarn	1008kg
Beam length	3450kg
Total length	10350m
Unsize warp weight	916.1kg
Weight of solid size matt	91.9kg
Size %	$(91.9/916.1) \times 100$
Size %	10.2%

WASTE:

Unsize waste	70m
Sized waste	50m
Total waste(m)	120m
Total waste(kg)	26.5kg

TENSION ZONE:

Let off tension	620N
Inlet tension	-0.4%
Squeezing pressure	3250N
Squeezing pressure 2	3260N
Dry zone tension	3250N
Winding tension	5300N
Trolley pressure	5300N

COSTING:

SIZE MATERIAL	COSSTING RS/KG	TOTAL COST PERBATCH (RS)	COST/QUALITY
Starch	24	1440	5760
PVA	110	4400	17600
Acrylic	47	235	940
Wax	161	563.5	2254
Total	342	6638.5	26554

2) Quality Code: 5068

(22X10/44X38)X118"

RECIPE:

Water	600lit
Starch	75kg
PVA	20 kg
Acrylic	4kg
Wax	2.5kg
Reflective value	11%
Total volume	786lit
Viscosity	13sec
Cooking time	30sec
Moisture	7.5%

WARP SPECIFICATION:

Set length	17250mtr
Stretch	0.6%
Total ends	5192
Beams space	120inch
No. of beams	5
Beam length	3450mtr
No. of batches	02

TENSION ZONE:

Let off tension	650 N
inlet tension	300N
Inlet tension B	2800N
Wet tension	300N
Dry tension	2250N
Winding tension	3350N

WASTE:

Unsize waste	84mtr
Size waste	22mtr
Total waste	106mtr
Total waste Kg	14.7Kg

COSTING:

SIZE MATERIAL	COSSTING RS/KG	TOTAL COST PERBATCH (RS)	COST/QUALITY
Starch	24	1650	3300
PVA	110	2200	4400
Acrylic	47	188	376
Wax	161	402.5	805
Total	342	4440.5	8881

2.2)GAZI FABRIC INTERNATIONAL:

1) Quality:

(80X80/232X154)X120"

RECIPE:

Water	580 lit
Starch	80 kg
PVA	55kg
Acrylic	40kg
softener	5kg
Wax	1kg
Cook's time	40 min

WARP SPECIFICATION:

Beam space	3130 mm
Total ends	27960
Set length	17980m
Loom size	380m
No. of beams	06
Beam length	3300m
M/C speed	45m/min
GSM	207 g/m ²
No. of batches	04

TENSION ZONES:

Let off tension	750N
In let tension	-0.2%
Wet tension	+0.2%
Dry tension	2500N
Winding tension	4500N
Trolley pressure	4500N

SIZE ADD ON:

Gross weight	1082kg
Tare weight	248kg
Sized warp weight	834kg
Unsize warp weight	681kg
Size %	22.5%

WASTAGE:

Unsize waste	085m
Sized waste	055m
Total waste(m)	140m
Total waste(Kg)	24.21kg

COSTING:

SIZE MATERIAL	COSSTING RS/KG	TOTAL COST PERBATCH (RS)	COST/QUALITY
Starch	22	1760	7040
PVA	112	6160	24640
Acrylic	45	1800	7200
Tallow	40	200	800
Wax	155	155	620
Total	374	10075	40300

2) Quality:

(10°X (16/2)/66X35)X67"

RECIPE:

Water	650 lit
Starch	100kh
PVA	05kg
Acrylic	20kg
Softeners(Tallow)	10kg
Wax	01kg
Final volume	850kg
Cooking time	40 min
Refractive value	11%

WARP SPECIFICATION:

Beam space	71.83cm
Total ends	4250
Set length	5250m
Loom size	280cm
No. of batches	03

TENSION ZONE:

Let off tension	1300N
In let tension	0.1%
Wet tension	0.3%
Dry tension	2800N
Winding tension	4800N
Trolley pressure	4800N

SIZE ADD ON:

Tare weight	193 kg
Gross weight	736kg
Sized weight	543kg
Unsize weight	490kg
Size %	10.81%

WASTE:

Unsize waste	50m
Sized waste	50m
Total waste(m)	100m
Total waste(Kg)	21.02kg

COSTING:

SIZE MATERIAL	COSSTING RS/KG	TOTAL COST PERBATCH (RS)	COST/QUALITY
Starch	22	2200	6600
PVA	112	560	1680
Acrylic	45	900	2700
Tallow	40	400	1200
Wax	155	155	620
Total	374	4215	12800

3) Quality:

(20X16/128X60)X(63X2)''

RECIPE:

Water	600 lit
Starch	100kg
PVA	10kg
Acrylic	60kg
Softeners(Tallow)	08kg
Wax	01kg
Final volume	850kg
Cooking time	40 min
Size box temp.	90 °C
GSM	237g/m ²

WARP SPECIFICATION:

Beam space	3280 mm
Total ends	16060
Set length	15780m
Loom size	380cm
M/C speed	55 m/min
No. of batches	03

TENSION ZONE:

Let off tension	1100N
In let tension	-0.3%
Wet tension	0.1%
Dry tension	5700N
Winding tension	8500N
Trolley pressure	6000N

SIZE ADD ON:

Tare weight	207kg
Gross weight	1130kg
Sized warp weight	923kg
Unsize warp weight	829kg
Size material weight	94kg
Size %	11.33%

WASTAGE:

Unsize waste	63m
Sized waste	30m
Total waste(m)	93m
Total waste(Kg)	36.9kg

COSTING:

SIZE MATERIAL	COSSTING RS/KG	TOTAL COST PER BATCH (RS)	COST/QUALITY
Starch	22	2200	6600
PVA	112	1120	3360
Acrylic	45	2700	8100
Tallow	40	320	960
Wax	155	155	465
Total	374	6495	19485

4) Quality:

(30x30/76x76) x106"

RECIPE:

Water	630 lit
Starch	100kg
PVA	20kg
Acrylic	25kg
Softeners	08kg
Final volume	870kg
Cooking time	40 min
Size box temp.	90 °C
Refractive value	20%

WARP SPECIFICATION:

Beam space	2830 mm
Total ends	8200
Set length	23600m
Loom size	340cm
M/C speed	55 m/min
No. of batches	03

TENSION ZONE:

Let off tension	750N
In let tension	-0.2%
Wet tension	0.1%
Dry tension	2000N
Winding tension	3500N
Trolley pressure	3500N